

# THERMORESPONSIVE, BIOCOMPATIBLE HYDROGELS FOR RAPID PROTOTYPING OF BIOMIMETIC MICROCHANNELS

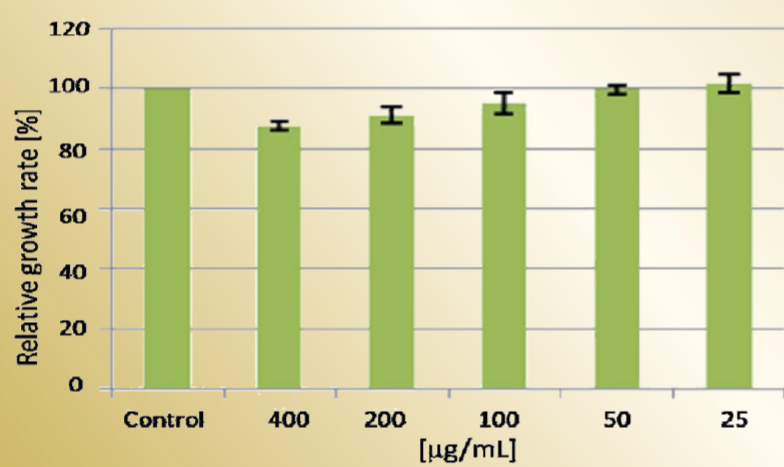
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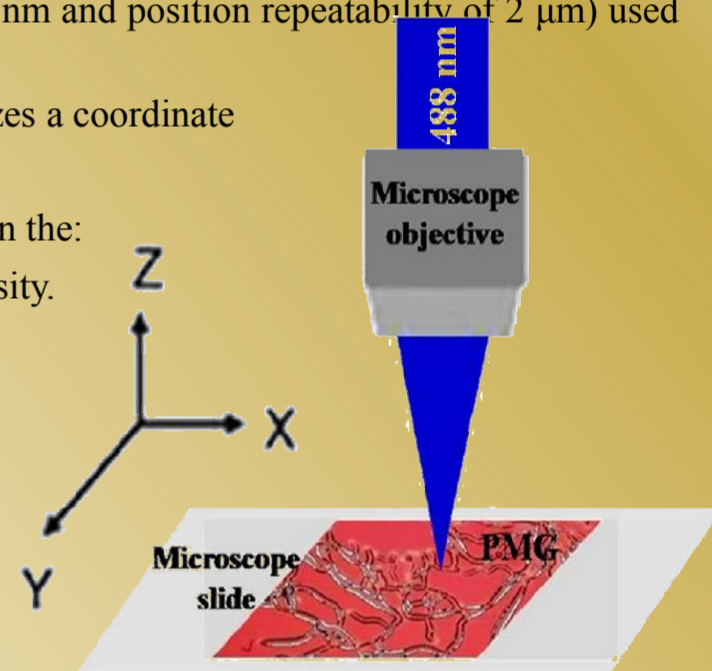
- Microchannels are mainly used in biomedical devices and microfluidic applications.
- Rapid prototyping of biophotonic structures that effectively mimic tissue microchannels was always a complex task.
  - Different methods are used for microchannels fabrication:
    - PDMS moulding
    - photolithography
    - 3D printing...
  - Various types of materials used for microchannels fabrications including:
    - polymers
    - glass
    - silicon...
- However, most of these methods are mainly very complex, multistep, time-consuming, expensive processes, and require use of the poisonous chemicals.
- Here we present the technology based on:
  - a homemade direct laser writing device (laser operating at 488 nm, with maximal output power of 100 mW).
  - a low-cost photomelttable gel (PMG) composed of gelatine (5% w/v), mixture of plasticisers, humectants, preservatives, and sensitizer (eosin Y dye) prepared in suitable proportions.
- Optically transparent, elastic PMG layer was prepared by the gravity settling method on a clean microscope glass slide, and dried 24h under normal laboratory conditions (T = 25°C, RH = 50 - 60%).



Relative growth rate of HaCaT cells in the presence of different PMG concentrations

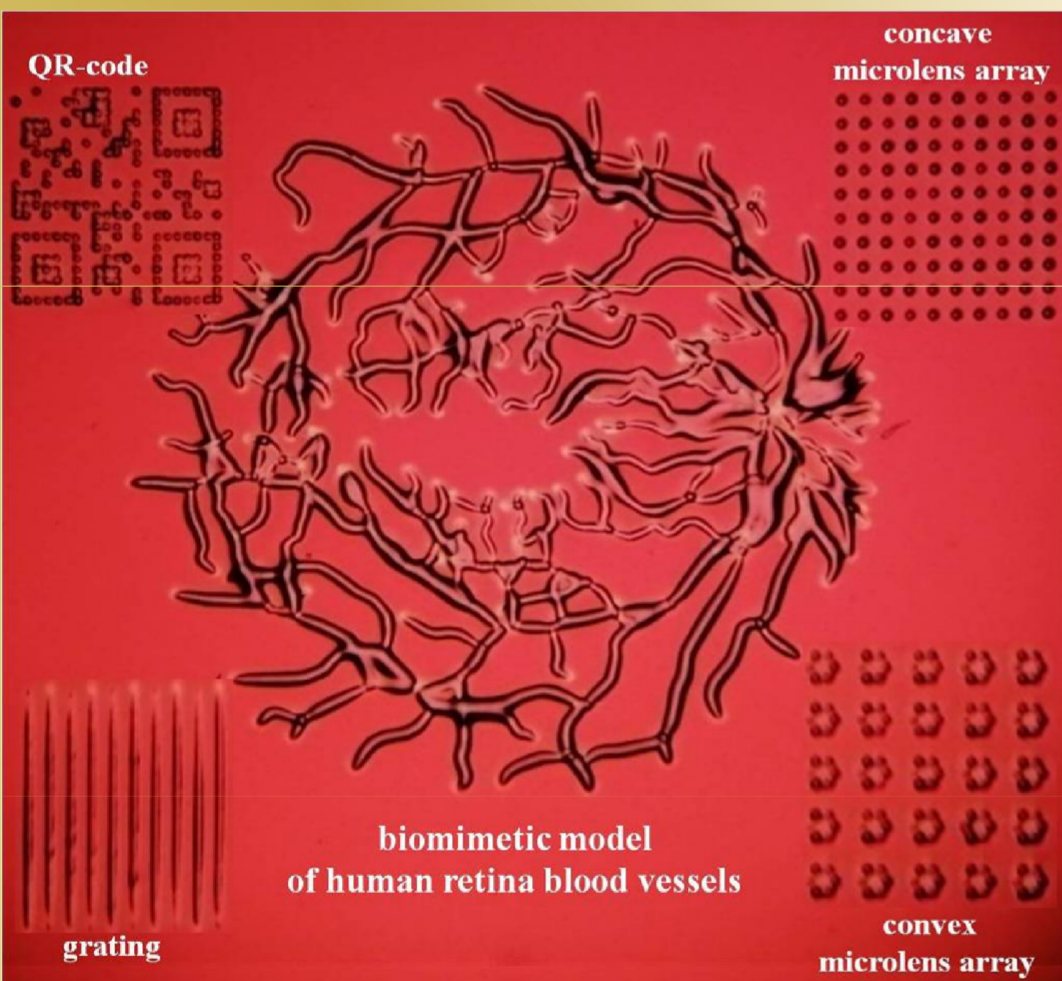
In vitro testing of the material biocompatibility showed that PMG is nontoxic, with respect to the HaCaT cell line.

- Microchannels were produced by locally PMG layer melting with a blue laser irradiation.
- The laser beam was focused by a microscope objective (50 0.55NA) on the sample mounted on a XY translation stage (step resolution of up to 25 nm and position repeatability of 2 µm) used for positioning the PMG layer.
- Software developed in Microsoft Visual synchronizes a coordinate translation stage, and the laser shutter.
- The physical properties of microchannels depend on the: gel absorbance, surface tension, and laser energy density.



Microchannels fabrication on the PMG layer

As a proof of concept, biomimetic microchannels (BM) were fabricated to imitate a human retinal blood vessels.

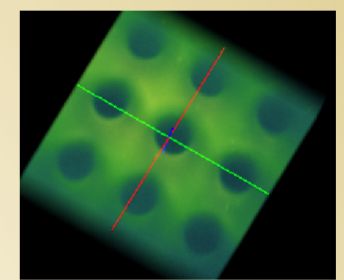


A variety of microoptical structures produced on the PMG layer

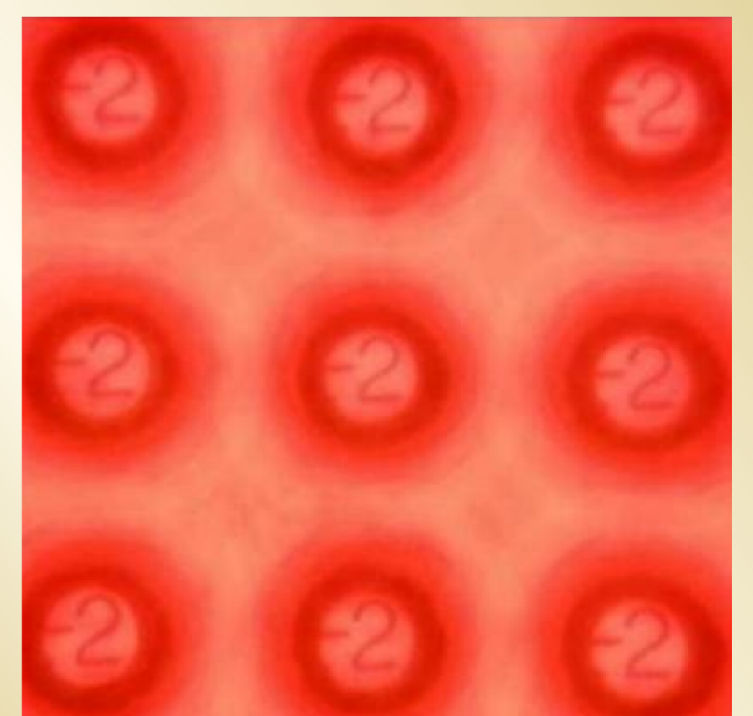
- The application of PMG is not limited only to the microchannels.
- Also, microoptical structures such as: convex or concave microlenses, diffraction gratings, holograms was produced on PMG layer.
- A homemade nonlinear microscope (NLM) equipped with a femtosecond TI: Sapphire laser (Coherent, Mira,900F) was used to characterize micro-structures.



3D image of a PMG microchannels recorded by NLM



3D image of a PMG microlens recorded by NLM



An image of digit "-2" taken by a digital camera through the optical microscope and 3x3 PMG convex microlens array

**SUMMARY**

- Chemicals used to prepare photomelttable gel (PMG) are nontoxic, as confirmed by biocompatibility tests.
- PMG is easy to prepare, cheap, biocompatible, ecofriendly, elastic, optical transparent, durable material.
- Microstructure fabrication is rapid, single-step process with the possibility of using a cheap lasers.
- A variety of microoptical components (microlenses, gratings, holograms...) can be produced.
- They can be used immediately follow fabrication without additional chemical processing, and any waste.
- Biomimetic microchannels (BM) has important potential for a wide range of applications:
  - noninvasive medical diagnostic
  - biomedical testing
  - security...
- A retinal vascular model to study blood flow in different pathophysiological conditions was proposed.
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